# KBAC

# **Hybrid Drive**<sup>™</sup>

# A Digital AC Drive with Analog Interface

Rugged Die-Cast Aluminum NEMA 4X / IP 65 Enclosure with Hinged Cover

# **Primary Features**

Horsepower 1/8 to 5 HP, Jumper Selectable 1Ø & 3Ø Input 115/230/460 VAC, 50/60 Hz 3Ø Output 230/460 VAC 200% Starting Torque Diagnostic LED Status Indicators FDA Approved Finish\*

# **Benefits**

# **Saves Time**

Easy to Install and Simple to Operate

Does not require programming or commissioning

Up and running in less than 10 minutes.

# **Motors Last Longer**

#### **Proprietary CL Software**

Provides overload protection, prevents motor burnout and eliminates nuisance tripping. UL approved as electronic overload protector for motors.

# **Energy Saving**

Uses only the power the application requires
Replacing constant speed with variable speed will
significantly reduce energy costs.

## **Economical to Use: Indoors or Out**

## Eliminates secondary enclosure

No holes to drill, no switches to install. No need to derate drive for high starting torque applications.

**Combines Soft Start with Variable Speed** 

Adjustable Soft Start.

## **Customization for OEM's**

When an off the shelf drive does not meet your needs, we will work with you to provide a custom drive solution, Ready to Use, "Out-of-the-Box."

Customization includes: Pre-calibrating or programming of a stock control, adding a custom label or branding, custom software, PLC functions or designing a new control.

GFCI Software, with factory programming, allows the equipment to operate with Ground Fault Circuit Interruption circuit breakers or outlets.

\*White case only.









# **Additional Features**

# **Sensorless Flux Vector Control**

Flux Vector Compensation with Static Auto-Tune provides excellent speed regulation with high torque loads throughout the entire speed range. Auto energy saving at light loads. Smooth motor torque.

# **Electronic Inrush Current Limit (EICL™) Protection**

Eliminates harmful inrush AC line current during power up.

## **Run/Fault Relay**

Can be used to turn equipment on or off, to signal a warning if the drive is put into "Stop" mode, or to signal if a fault has occurred.

# **Start/Stop Switch**

Provides electronic "Start" and "Stop" functions.

# **Ride-Through**

Provides smooth recovery to the previous set speed during a momentary power loss.

# **Holding Torque at Zero Speed**

Resists motor shaft rotation when the drive is in "Stop" mode.

# **Regeneration Protection**

Eliminates tripping due to high bus voltage caused by rapid deceleration of high inertial loads.

# **Undervoltage and Overvoltage Protection**

Shuts down the drive if the AC line input voltage goes above or below the operating range.

## **Short Circuit Protection**

Shuts down the drive if a short circuit occurs at the motor (phase-to-phase).

# **Basic, Programmable, Trimpot Adjustments**

Min. Speed, Max. Speed, Accel, Decel, Current Limit, Slip Comp.

# **Drive Options**

#### On/Off AC Line Switch

Disconnects the AC line.

## **Forward-Stop-Reverse Switch**

Provides motor reversing and stop functions.

#### **Run-Stop-Joa Switch**

Selects speed setting from either the Main Speed Potentiometer or the JOG Trimpot.

# **Signal Isolator**

Provides isolation between a non-isolated signal source and the drive.

# **Auto/Manual Switch**

When used with the Signal Isolator, it selects the remote process signal or the Main Speed Potentiometer.

#### Class "A" (CE) RFI Filter

Installs inside the drive.

# **Liquidtight Fittings**

Provides a liquid-tight seal for wiring the drive. Kit includes necessary liquidtight fittings.

#### Visit kbelectronics.com

to learn about Build-A-Drive™, KB's New AC Inverter Program and to watch the new KBAC installation demo video.



KB Electronics, Inc.

kbelectronics.com • info@kbelectronics.com

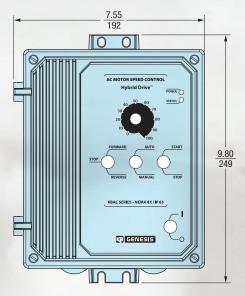
**Automation and Control** 



# **Applications**

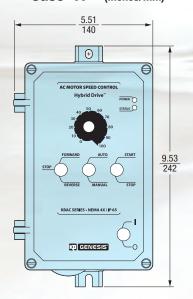
- Actuators Air Cleaners Amusement Rides
- Ball Pitching Machines Blowers Boat Lifts
- Bowling Alley Lane Cleaners CNC Conveyors
- Door and Gate Openers
   Drilling
   Duct Cleaners
- Dumbwaiters Elevators and Hoists
- Exercise Equipment Fabric Processing Fans
- Feeders Film Processing Floor Cleaning
- Food Processing Garment Cutting
- Grinding and Polishing Hoppers Horse Walkers
- HVAC Indexers Irrigation Laminating
- Lift Station Pumps
   Machine Tools
- Medical Milling Mixers Oven Conveyors
- Packaging Paint Blenders, Shakers, and Sprayers
- Paper Handling Portable Equipment Used with GFCIs
- Pottery Wheels Printing
- Pumps Range Hoods Sandblasting Saws
- Sewing Stretch Wrap Textile Treadmills
- Therapeutic Vibrators Washing Machines
- Wave Soldering Web Processing Wheelchair Lifts
- Whole House Vacuums and Attic Fans
- Wire Feeders Wood and Metal Lathes and Cutters
- Winders and Unwinders

# Case "B" - (Inches/mm)



Maximum Depth:  $\frac{7.25}{184}$ 

# Case "A" - (Inches/mm)



Maximum Depth: 5.86

# **Ratings**

# 115/230 VAC 1-Phase Input • 230 VAC 3-Phase Output

	Part No.		Ratings		Net Weight		
Model No.	Gray	White*	HP, (kW)	Amps	Lbs.	kg	Case
KBAC-24D	9987	9988	1, (0.75)	3.6	5.9	2.7	А
KBAC-27D	9520	9521	2, (1.5)	6.7	10.3	4.7	В

# 230 VAC 1-Phase Input • 230 VAC 3-Phase Output

	Part No.		Ratings		Net Weight		
Model No.	Gray	White*	HP, (kW)	Amps	Lbs.	kg	Case
KBAC-29 (1P)	10001	10002	3, (2.25)	9.0	10.3	4.7	В

# 230 VAC 3-Phase Input • 230 VAC 3-Phase Output

	Part No.		Ratings		Net Weight		
Model No.	Gray	White*	HP, (kW)	Amps	Lbs.	kg	Case
KBAC-29	9528	9529	3, (2.25)	9.0	10.3	4.7	В

# 460 VAC 3-Phase Input • 460 VAC 3-Phase Output

	Part No.		Ratings		Net Weight		
Model No.	Gray	White*	HP, (kW)	Amps	Lbs.	kg	Case
KBAC-45	9530	9531	3, (2.25)	4.6	10.3	4.7	В
KBAC-48	9540	9541	5, (3.75)	8.3	10.3	4.7	В

<sup>\*</sup>FDA approved (white case only).

# **Specifications**

Maximum Load (% of Current Overload for 2 Minutes)	150		
Carrier, Switching Frequency (kHz)	16, 8		
Output Frequency Resolution (Hz)	0.06		
Minimum Output Frequency to Motor (Hz)	0.3		
Acceleration Time (Seconds)	0.3 – 20		
Deceleration Time (Seconds)	0.3 – 20		
Speed Range (Ratio)	60:1		
Speed Regulation (30:1 Speed Range, 0 – Full Load) (% Base Speed)	2.5		
Stalled Motor Trip Time (Seconds)	6		
Braking	DC Injection*		
Operating Temperature Range (°C / °F)	0 - 40 / 32 - 104		
Storage Temperature (°C / °F)	-25 - +85 / -13 - +185		

<sup>\*</sup>Jumper selectable.



# **General Connection Diagram**

